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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO
10/663,288	09/16/2003	Alexander Tukachinsky	O3964C-47443	3223
26115	7590 03/10/2005		EXAM	INER
JEFFREY C. LEW			HARAN, JOHN T	
2205 SILVERSIDE ROAD WILMINGTON, DE 19810			ART UNIT	PAPER NUMBER
			1733	
			DATE MAILED: 03/10/2004	•

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)				
Office Action Summany	10/663,288	TUKACHINSKY ET AL.				
Office Action Summary	Examiner	Art Unit				
	John T. Haran	1733				
The MAILING DATE of this communication app Period for Reply	pears on the cover sheet wit	h the correspondence address				
A SHORTENED STATUTORY PERIOD FOR REPL' THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.1 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a repl If NO period for reply is specified above, the maximum statutory period of Failure to reply within the set or extended period for reply will, by statute Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	136(a). In no event, however, may a re by within the statutory minimum of thirty will apply and will expire SIX (6) MONT e, cause the application to become ABA	ply be timely filed (30) days will be considered timely. HS from the mailing date of this communication. ANDONED (35 U.S.C. § 133).				
Status						
1) Responsive to communication(s) filed on 24 Ja	anuarv 2005.					
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	, -					
	closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.					
Disposition of Claims						
 4) Claim(s) 13-21 is/are pending in the application 4a) Of the above claim(s) is/are withdraw 5) Claim(s) is/are allowed. 6) Claim(s) 13-16 and 20 is/are rejected. 7) Claim(s) 17-19 and 21 is/are objected to. 8) Claim(s) are subject to restriction and/or 	wn from consideration.					
Application Papers						
9) The specification is objected to by the Examine	er.					
0)☐ The drawing(s) filed on is/are: a)☐ accepted or b)☐ objected to by the Examiner.						
Applicant may not request that any objection to the	drawing(s) be held in abeyand	ce. See 37 CFR 1.85(a).				
Replacement drawing sheet(s) including the correct		• • •				
11) The oath or declaration is objected to by the Ex	caminer. Note the attached	Office Action or form PTO-152.				
Priority under 35 U.S.C. § 119						
 12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of: 1. Certified copies of the priority document 2. Certified copies of the priority document 3. Copies of the certified copies of the priority document * See the attached detailed Office action for a list 	s have been received. s have been received in Ap rity documents have been r u (PCT Rule 17.2(a)).	pplication No received in this National Stage				
Attachment(s)						
1) Notice of References Cited (PTO-892)	4) Interview Su					
 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date 		/Mail Date ormal Patent Application (PTO-152)				
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DETAILED ACTION

This office action is in response to the amendment and arguments filed on
 1/24/05. The amendment of the claims has overcome all previous rejections under 35
 USC 112, second paragraph.

Claim Rejections - 35 USC § 103

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. Claims 13-16 and 20 are rejected under 35 U.S.C. 103(a) as being unpatentable over Rodway (WO 01/69610).

Regarding claims 13, 14, and 20, Rodway is directed to a method of making a multilayer article comprising providing a polyolefin inner layer (core layer) which is crosslinkable and a fluoropolymer outer layer (first adhesion resistant layer) such as ETFE or CETFE around a wire. Rodway teaches that polyolefins and fluoropolymers do not generally bond well (pages 2 and 7) and improves the adherence by crosslinking the polymers with radiation, such as ultraviolet, so that the polyolefin and fluoropolymer intercross link at the interface (page 6). Rodway also teaches directly contacting the two layers, suggests heating both above their respective melting points in order promote the interfacial cross linking (page 4) and to exert sufficient pressure for optimum adhesion of the layers to one another (page 6).

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Rodway is silent towards the amount of pressure and the wavelength range of the ultraviolet radiation, however one skilled in the art would have readily appreciated that such would have depended upon a variety of factors, such as the materials worked upon. One skilled in the art would have readily recognized the need to apply adequate pressure to promote optimum adhesion of the polyolefin and fluoropolymer and to apply ultraviolet radiation in a range that would crosslink both the polyolefin and fluoropolymer. It would have been within the purview of one skilled in the art to determine the necessary pressure and ultraviolet radiation range in order to accomplish the goals of Rodway. It would have been obvious to one of ordinary skill in the art at the time the invention was made to apply adequate pressure to promote optimum adhesion of the polyolefin and fluoropolymer and to apply ultraviolet radiation in a range that would crosslink both the polyolefin and fluoropolymer in the method of Rodway.

Regarding claim 15, Rodway is silent towards when the radiation occurs, however one skilled in the art radiating the polyolefin and fluoropolymer either before or after the cooling step has begun and that the two are alternate expedients obvious over one another. It would have been obvious to radiate after the cooling step has commenced.

Regarding claim 16, Rodway indicates that at least one polyolefin layer is provided, which indicates there could be more than one polyolefin layer and it would have been obvious that the layers would need to be sufficiently adhered to one another.

Allowable Subject Matter

4. Claims 17-19 and 21 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

The following is a statement of reasons for the indication of allowable subject matter:

The prior art of record fails to suggest the claimed method of making a multilayer article, particularly the step of providing a second adhesion resistant layer to a second face of the core layer under the claimed manner.

Rodway is directed to insulating an electrical wire having a wire, a polyolefin layer directly surrounding the wire, and a fluoropolymer layer directly surrounding the polyolefin layer. There is no suggestion or motivation to have an additional fluoropolymer layer between the wire and the polyolefin layer.

Conclusion

5. Any inquiry concerning this communication or earlier communications from the examiner should be directed to **John T. Haran** whose telephone number is **(571) 272-1217**. The examiner can normally be reached on M-Th (8 - 5) and alternate Fridays.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Blaine Copenheaver can be reached on (571) 272-1156. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

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John T. Haran

Examiner
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